

Date: Wednesday, 1/31/2007 2:19:00 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPLATE
 Job Number : 30554
 Estimate Number : 10315
 P.O. Number : N/A Part Number : D265635
 This Issue : 1/31/2007 S.O. No. : N/A Drawing Number : D2656 REV D
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : D
 Previous Run : 29337 Material : N/A Due Date : 2/12/2007 Qty: 42 Um: Each
 Written By :
 Checked & Approved By : J.A. 07.02.01
 Comment : Est: D 02/10/25 Re-format KJ/RF
 Est Rev:E Now on Waterjet 06-08-29 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M1010S20GA 1010/1025/A21/6aA SHEET



Comment: Qty: 0.375 sf(s)/Unit Total: 15.00 sf(s)

1010/1025/A21/6aA SHEET

20 GAUGE .040" THK

Batch: M103840(24) M102684(14)

SAD 07/04/24 42

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

SAD 07/04/22 42

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/04/22 42

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Total 24 42 counted.

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Deburr if necessary

2-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326

3-Identify as D2656-35.

SAD 07/05/01 42

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 07/05/04

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:19:00 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 30554

Part Number: D265635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/05/02 (42)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M101601

07-05-03 (42)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-L 07/05/04 (42X)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EP-15

M-L 07/05/04 (42X)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/05/04 (42)

Job Completion



07/05/04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

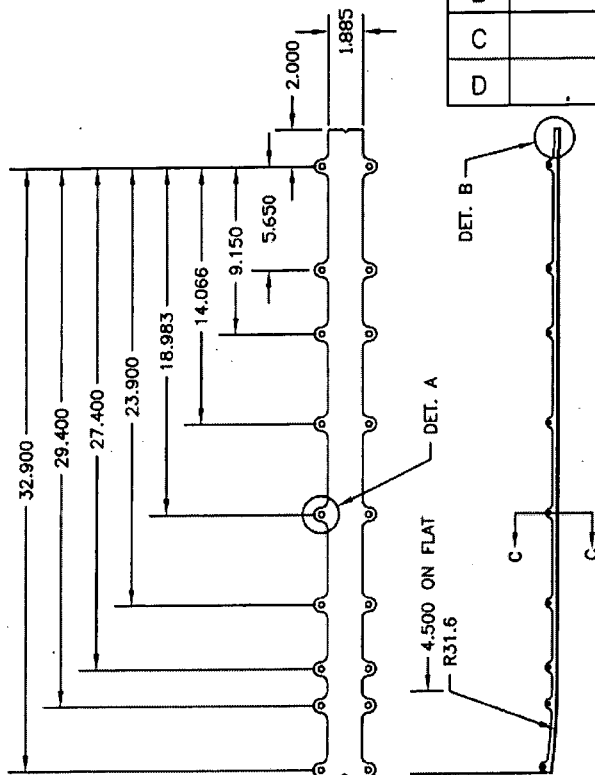
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

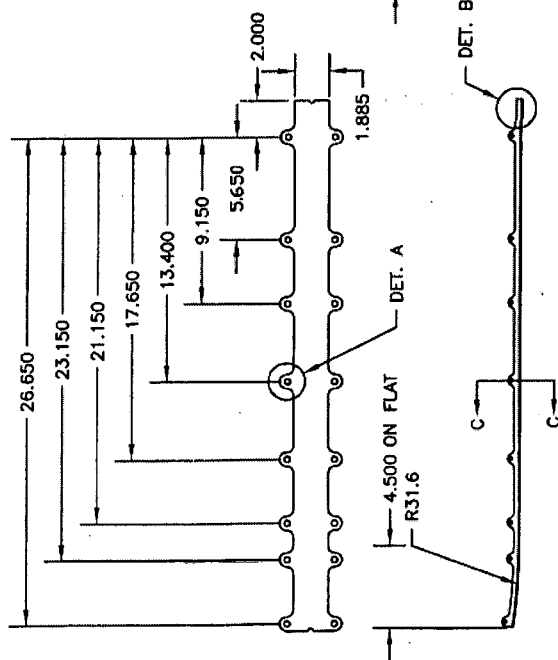


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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2656	REV. D SHEET 1 OF 4
DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10
A	97:03:25	NEW ISSUE	
B	97:06:02	CHANGED TABS	
C	97:06:26	R31.6 WAS R19.5	
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT	

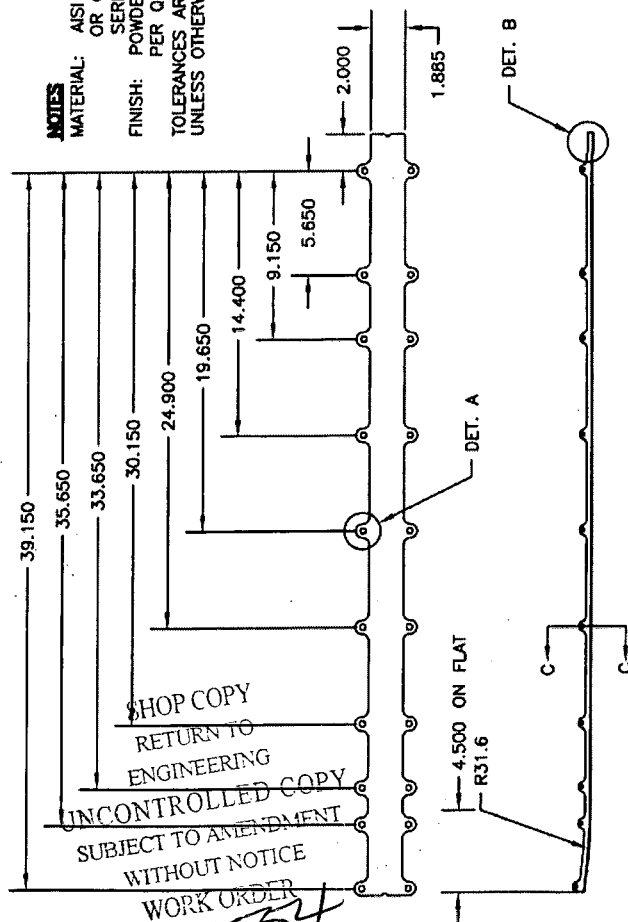
D2656-13



D2656-11



D2656-15



NOTES:
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
OR CSA C40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6)
PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

RELEASED
05.09.08

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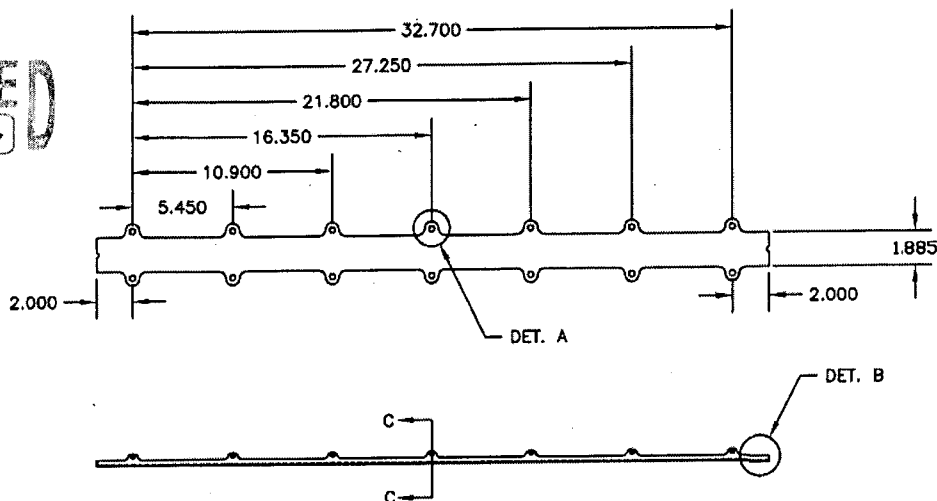
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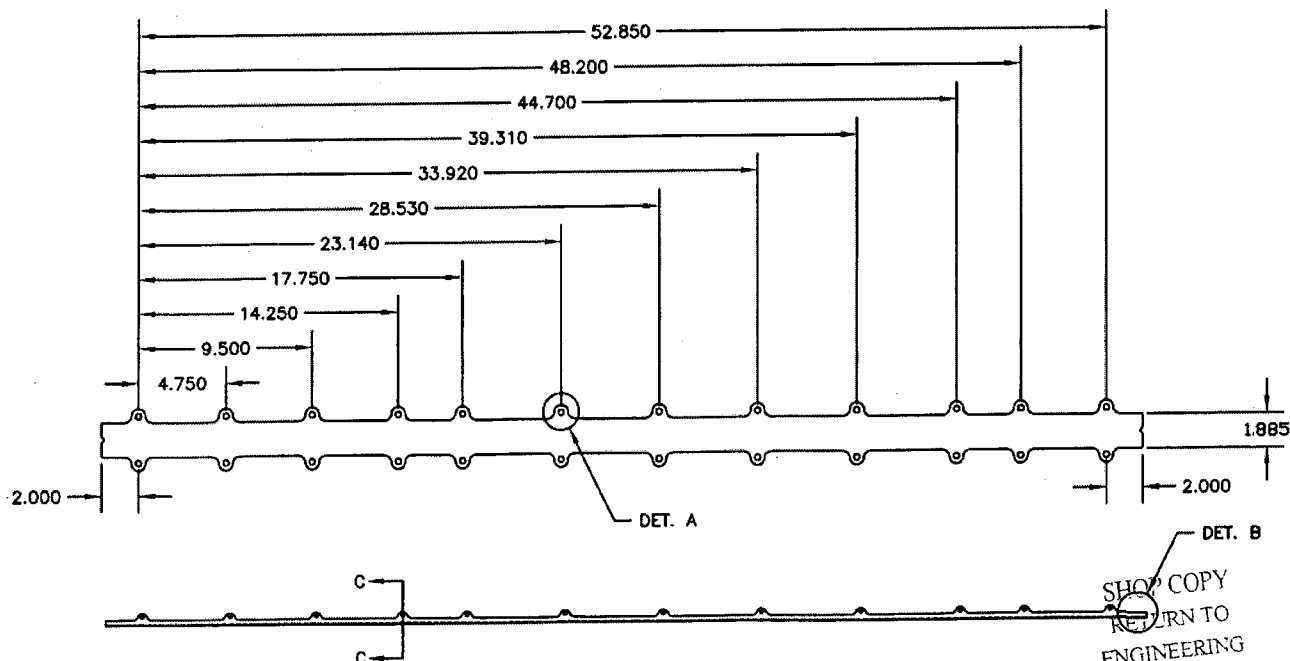
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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

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D2656-21



D2656-23



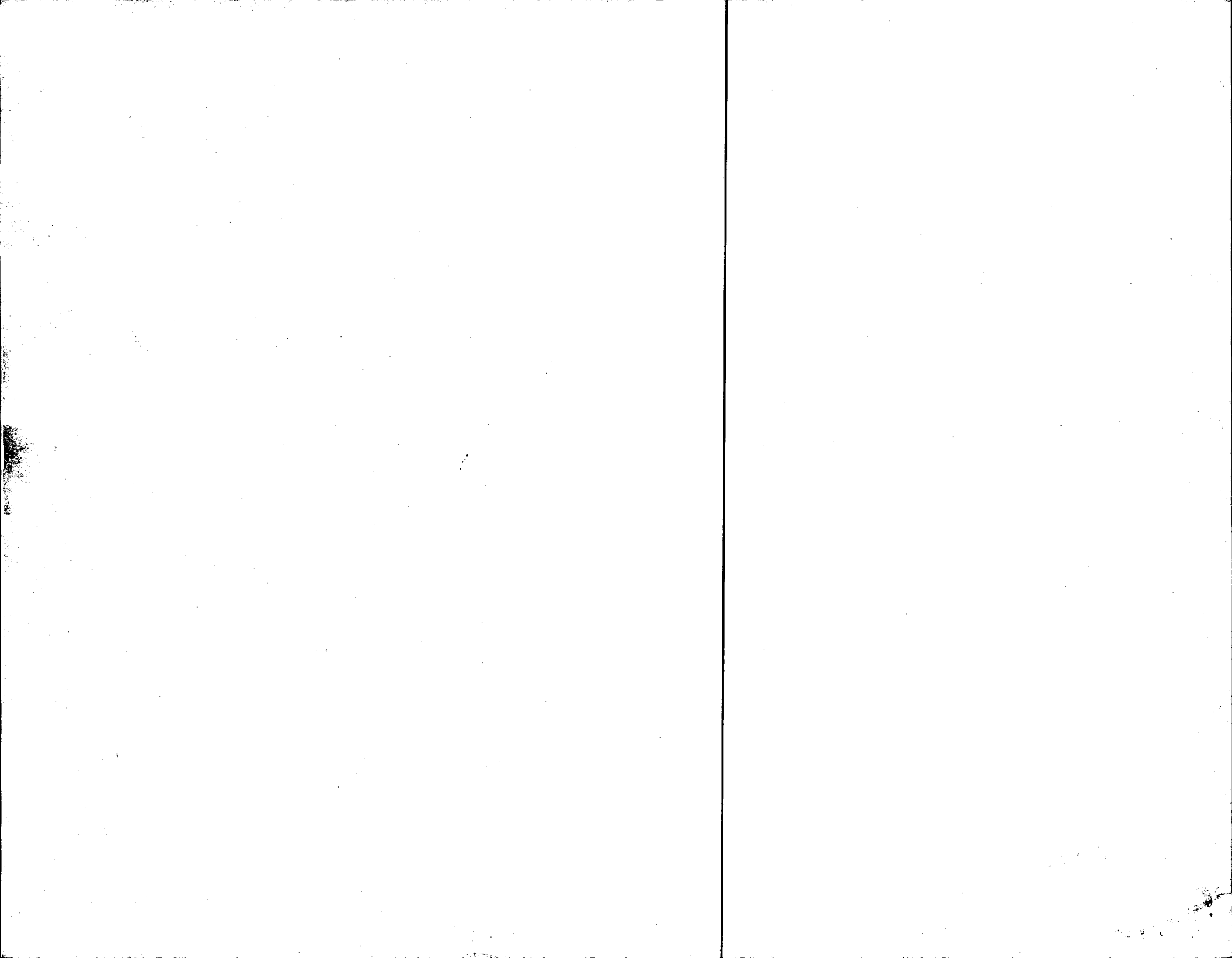
NOTES

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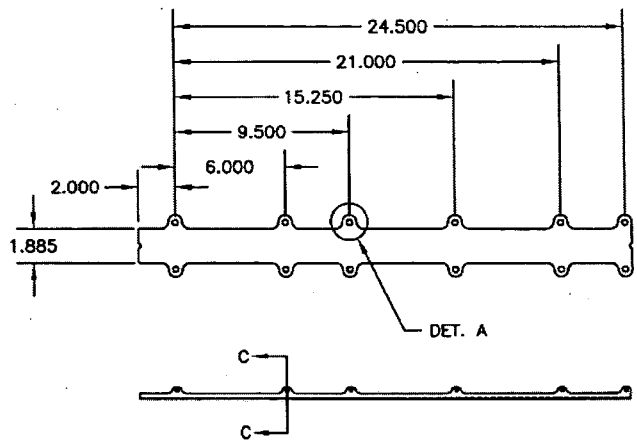
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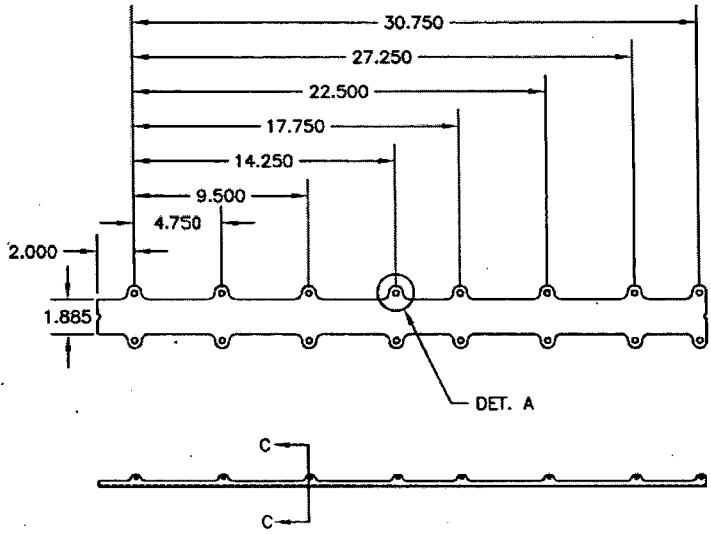


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		TITLE	WEARSHOE	SHEET 3 OF 4
				SCALE 1:10

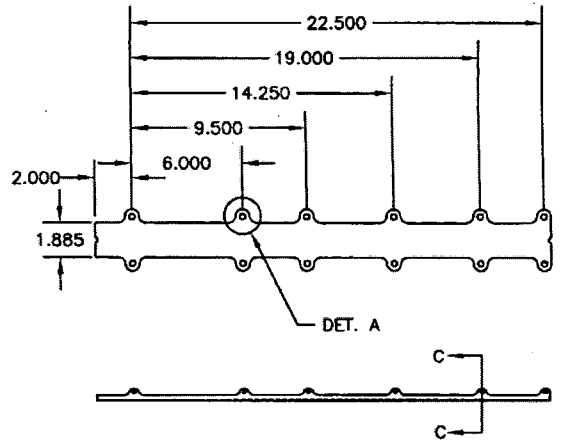
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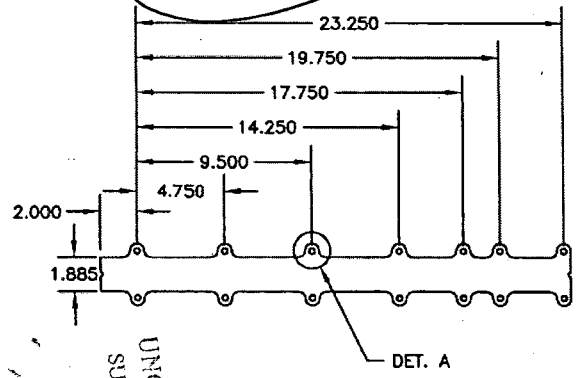
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D2656-31



D2656-35



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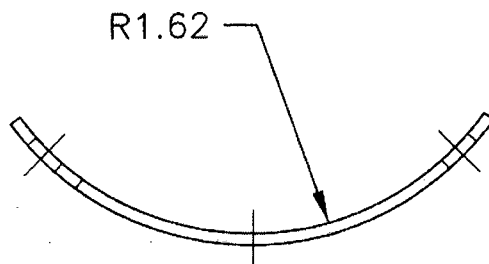
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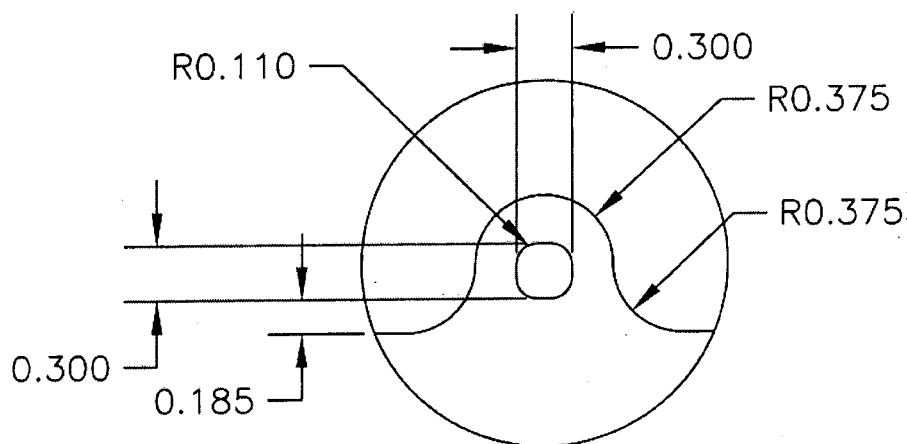
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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

SECTION C-C

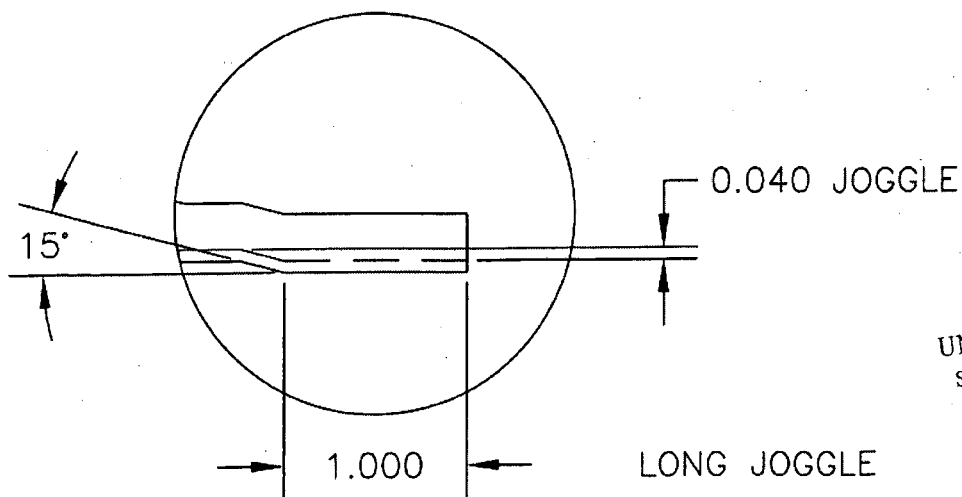


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DETAIL A



DETAIL B



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